

# Atomistic simulations of point defect diffusion in Si and SiGe

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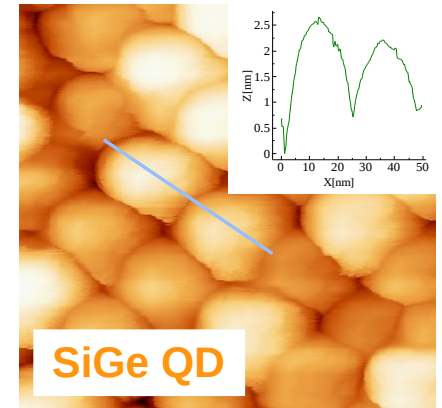


## Diffusion in the microelectronic material

Ge & PD diffusion  
Strain  
Charge state  
Dopant



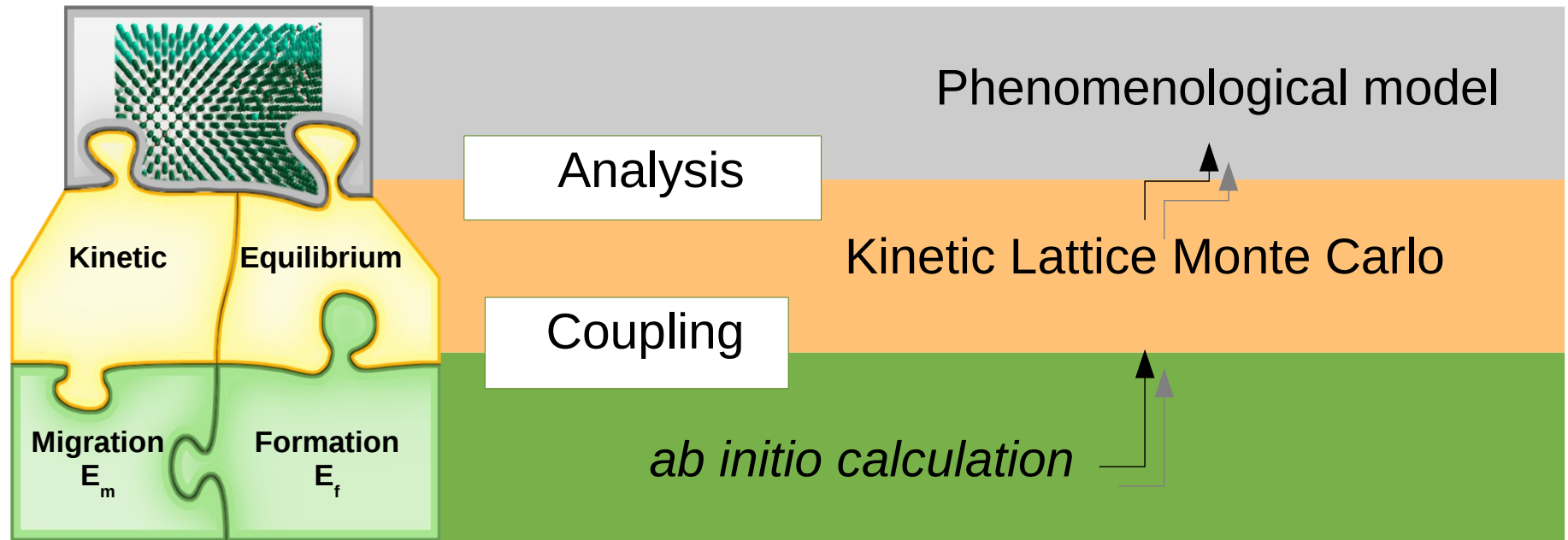
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## *The need of multi-scale for diffusion simulations !*

- Some insight of Ge diffusion in SiGe
- The case of Si vacancy diffusion
- Summary and outlooks

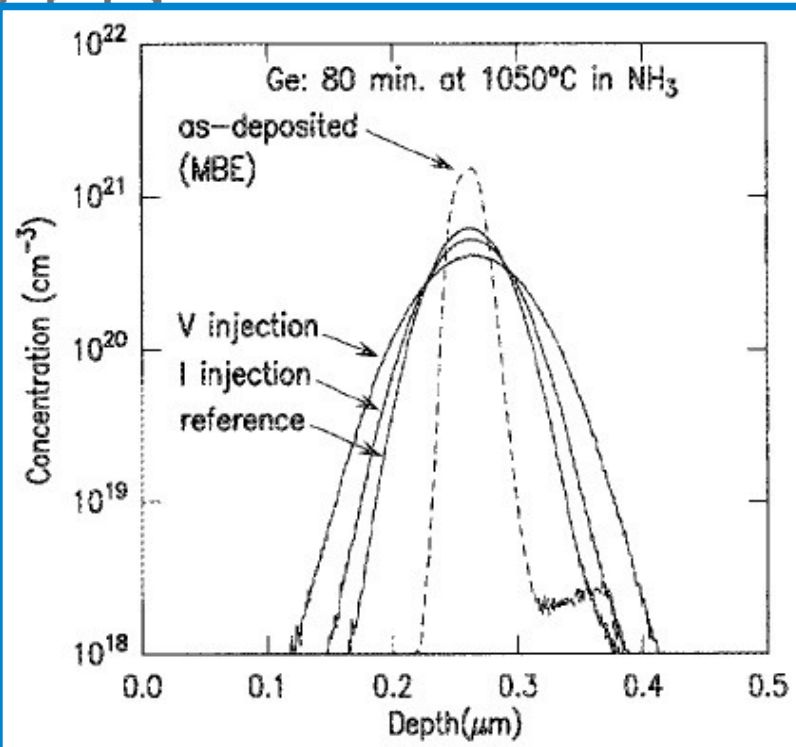


**DFT** (CPMD, SIESTA): 216 atoms simulation box,  $\Gamma$  or  $2 \times 2 \times 2$ , only some **typical configurations**; **NEB driver** for saddle point calculation

**Coupling** through **models** that reproduce the DFT energies for **all possible configurations**

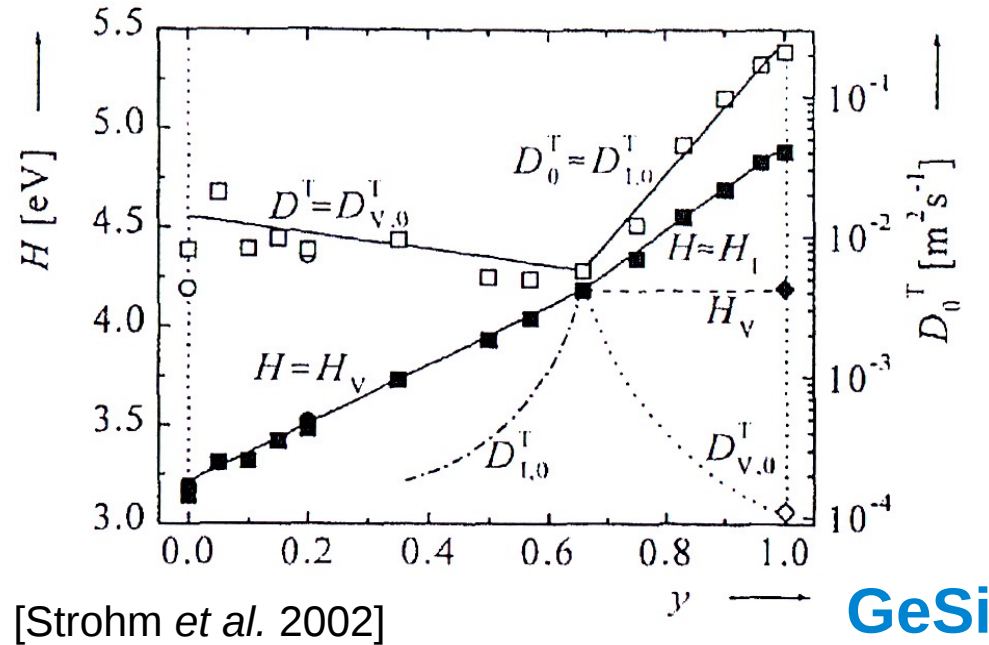
**BKL-type KLMC simulations** (resident time)

## Vacancy and interstitial diffusion



[Fahey et al. 1989]

**Ge@Si**



[Strohm et al. 2002]

\* **Vacancy** diffusion for  $y < 0.70$  and  $T < \sim 1000 \text{ }^\circ\text{C}$

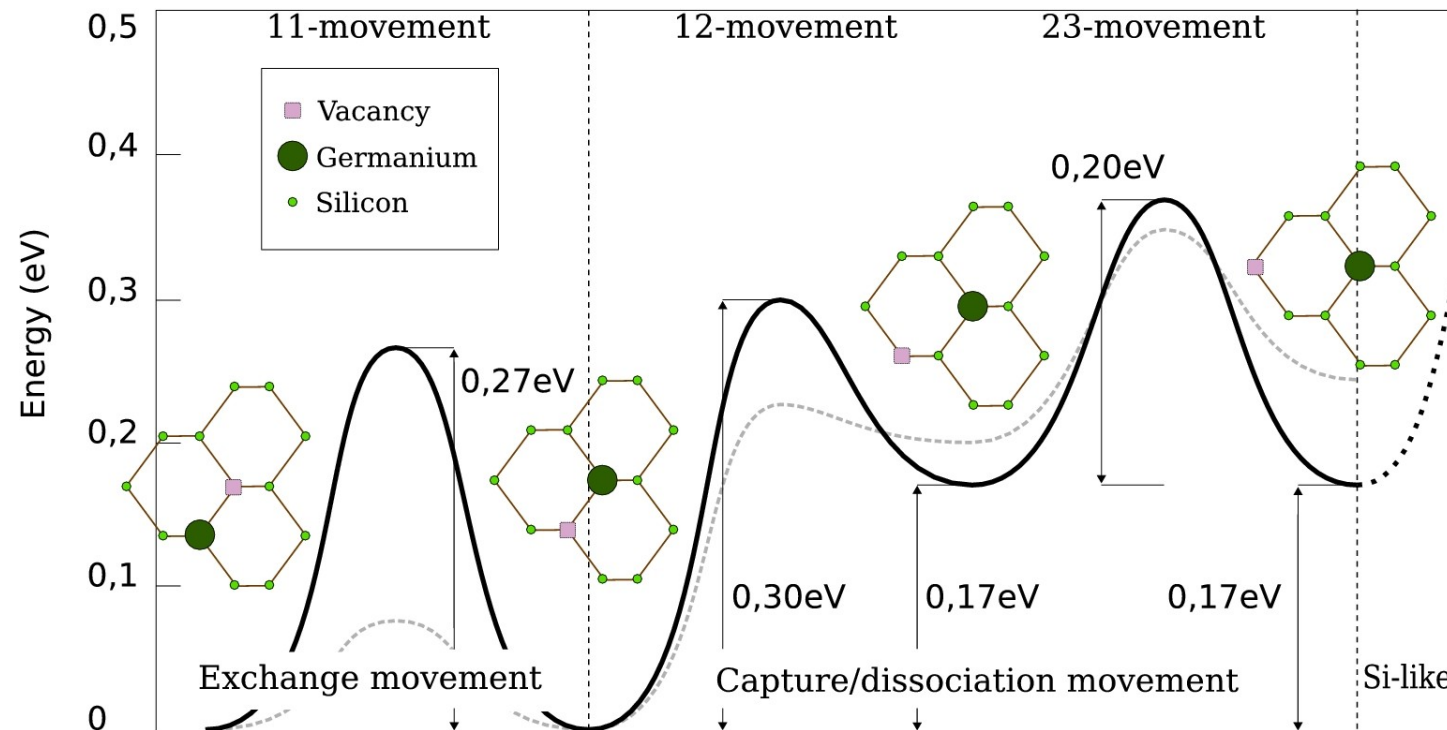
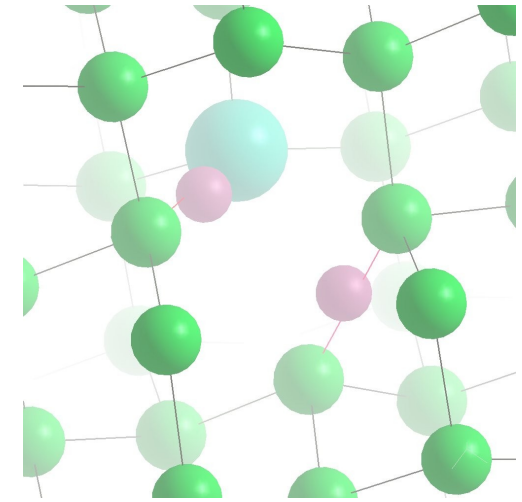
\* **Dual diffusion** for lower concentration

## DFT study of Ge diffusion in Si

Only one Ge in the Si box

Formation energy  $E_f = 3.6 \text{ eV}$  (216-2k)

## Migration path with a ring mechanism



Jahn-Teller effect

- Ge
- Si
- pairing

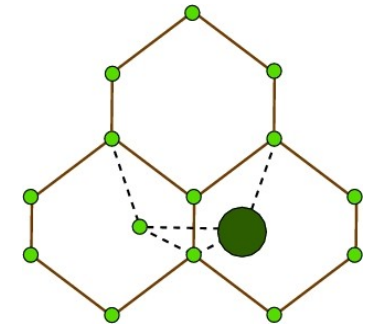
$$\langle E_m \rangle = 0.37 \text{ eV}$$

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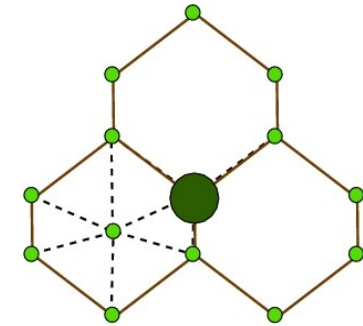
Mixed dumbbell  $d_{\langle 110 \rangle}$

3.16 eV



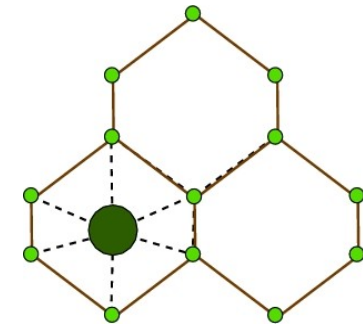
Hexagonal  $\text{Si}^{\text{H}}$

3.33 eV



Hexagonal  $\text{Ge}^{\text{H}}$

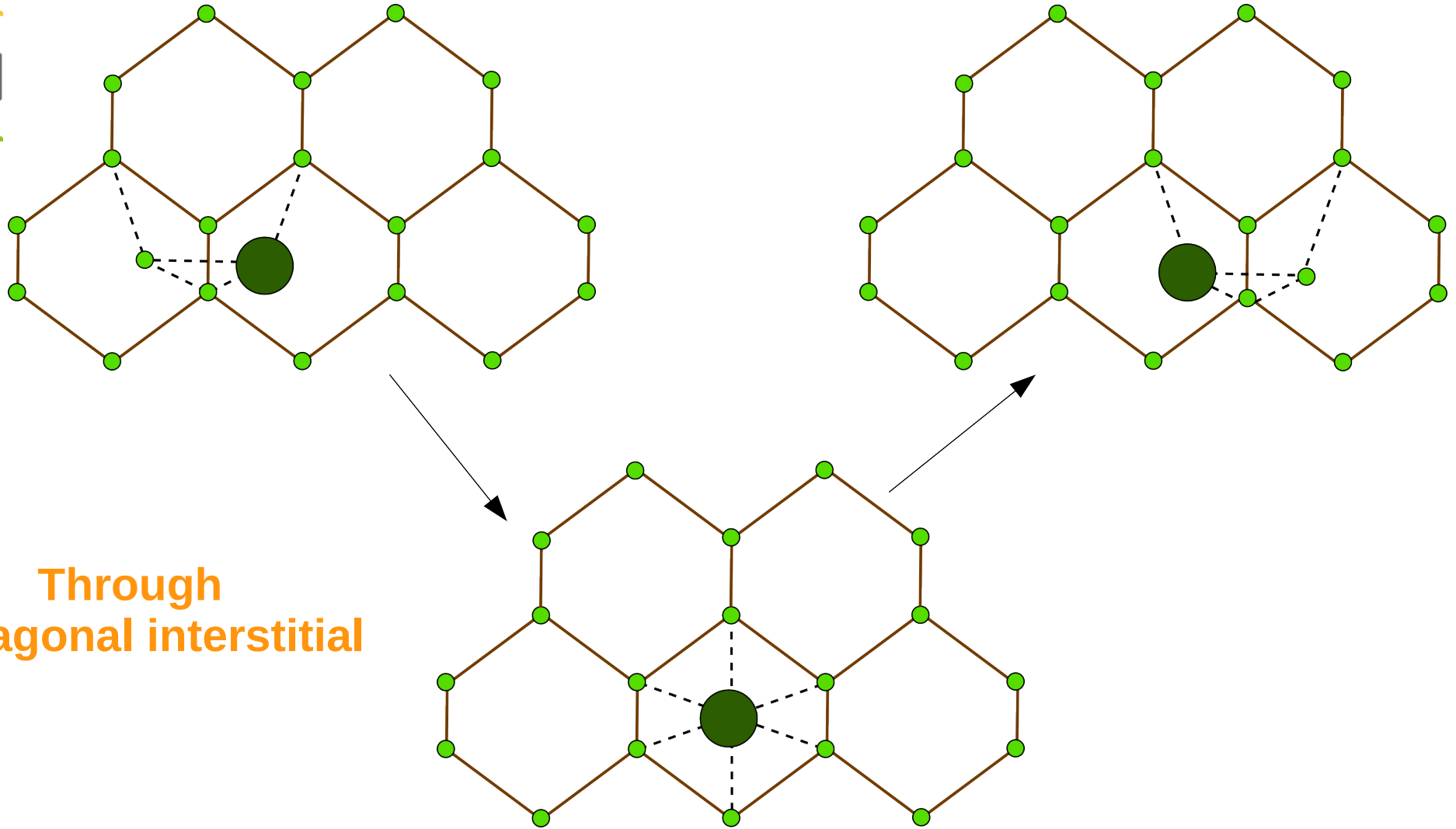
3.45 eV



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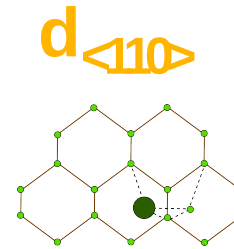
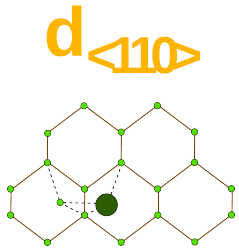
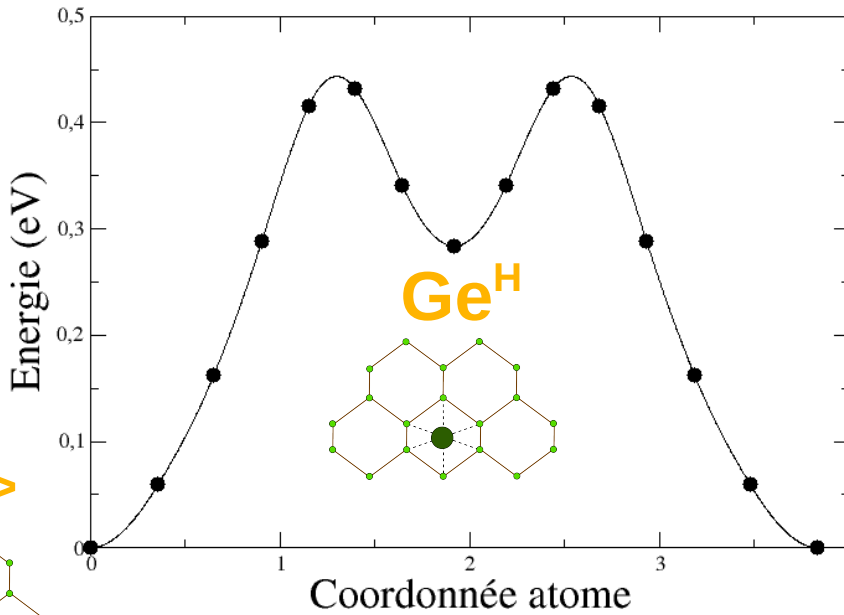
## Second neighbor diffusion



Through  
hexagonal interstitial

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Direct migration of  $\text{Ge}^{\text{H}}$  :

$\langle E_m \rangle \sim 0.10 \text{ eV}$

Back movement  $\text{Ge}^{\text{H}} \rightarrow d_{\langle 110 \rangle}$  :

$E_m = 0.15 \text{ eV}$

## Kick-off scheme diffusion

but with a dumbbell to hexagonal ratio is not  $\ll 1$  !

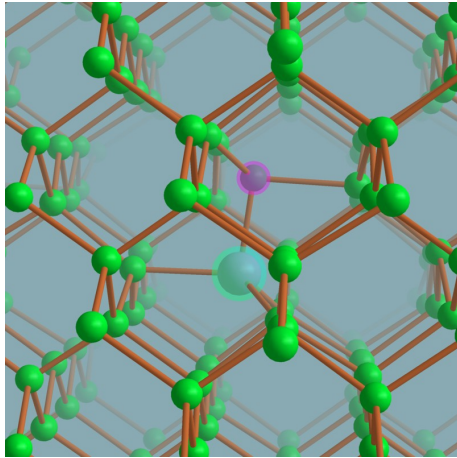
$\langle E_m \rangle = 0.44 \text{ eV}$

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~ SW  
in  $C_{60}$



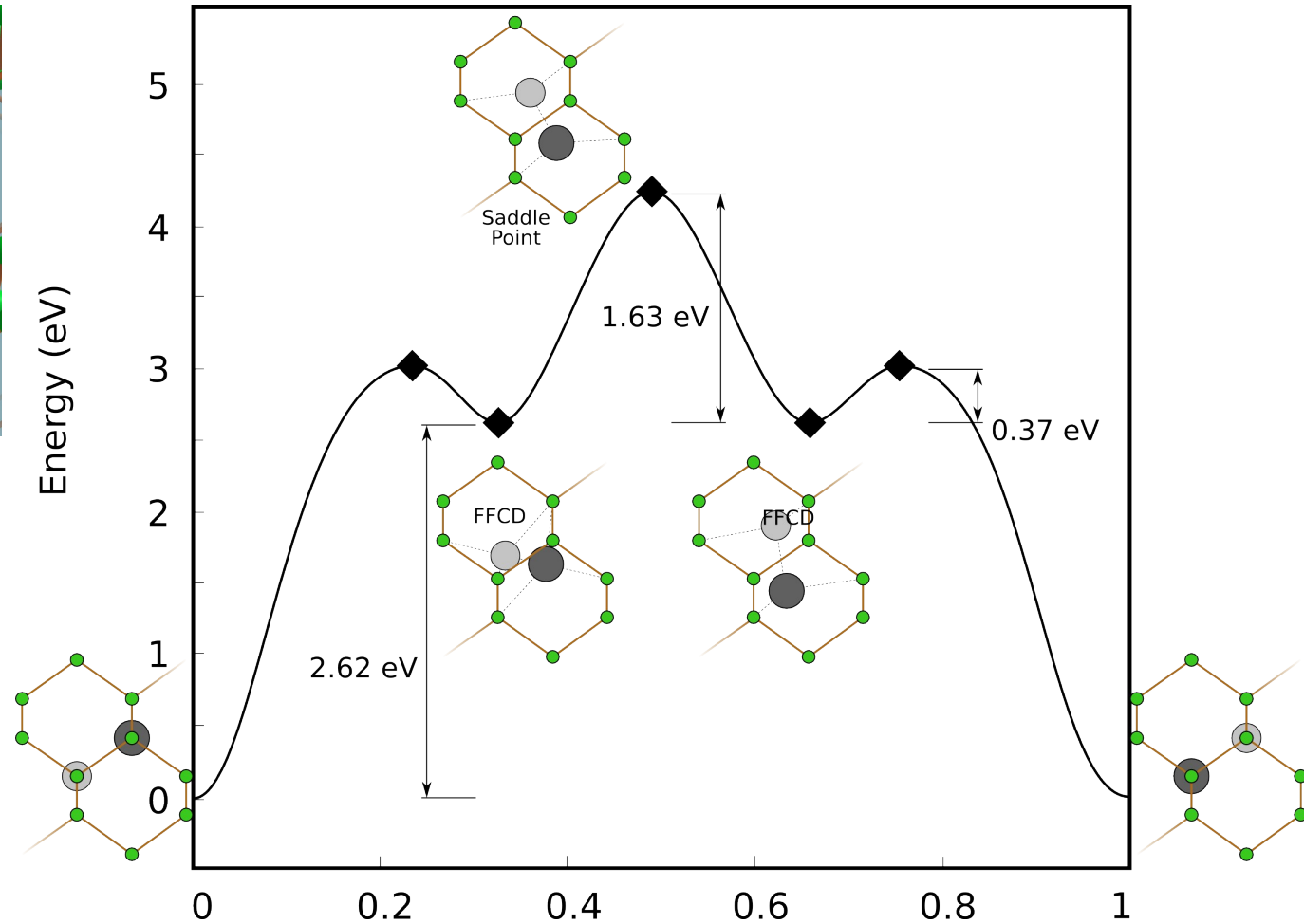
[Pandey, PRL **57**, 2287 (1986) and  
Goedecker, PRL **88**, 235501 (2002)]

**Low formation energy:**

$$E_f = 2.62 \text{ eV}$$

**High migration energy:**

$$E_m = 1.63 \text{ eV}$$



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Direct use of ab initio value:

*1 mediator only*



For FFCD  $E_a = 4.2 \text{ eV}$  Saddle point unknown

For interstitials  $E_a = 3.7 \text{ eV}$   $E_a = E_f + \langle E_m \rangle$  unknown

For vacancies  $E_a = 4.0 \text{ eV}$   $E_a = E_f + \langle E_m \rangle$  4.18 eV  
 [Strohm et al. 2002]

All mediators might contribute to diffusion as observed in experiments  
 but the Ge diffusion activation energy is  $\sim 5 \text{ eV} ?!$

For complex diffusion mechanism, **effective activation energies**  
 could be higher than the **direct sum** of individual one ?

**Need of Monte Carlo step for correct physical average !**

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An old but controversial story for migration energy ...

Watkins  $E_m = 0.45 \text{ eV}$

[MSS. Proc. 3, 227-235 (2000)]

direct measurement of  $E_m$

Bracht *et al.*  $E_m = 1.8 \text{ eV}$

[PRL 91, 245502 (2003)]

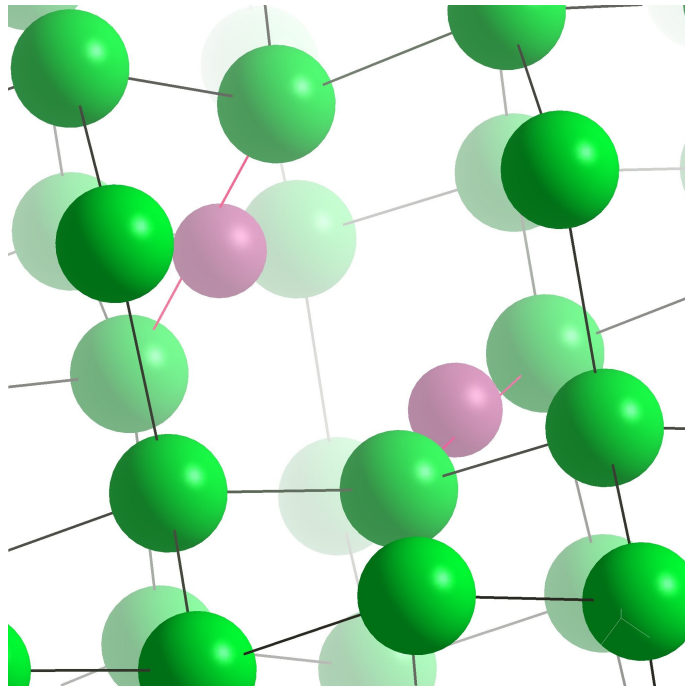
measurement of  $E_a$

Ranki *et al.*  $E_m = 1.2 \text{ eV}$

[PRL 93, 255502 (2004)]

measurement of  $E_a$

Can we explain these scattered data from effective phenomena ?



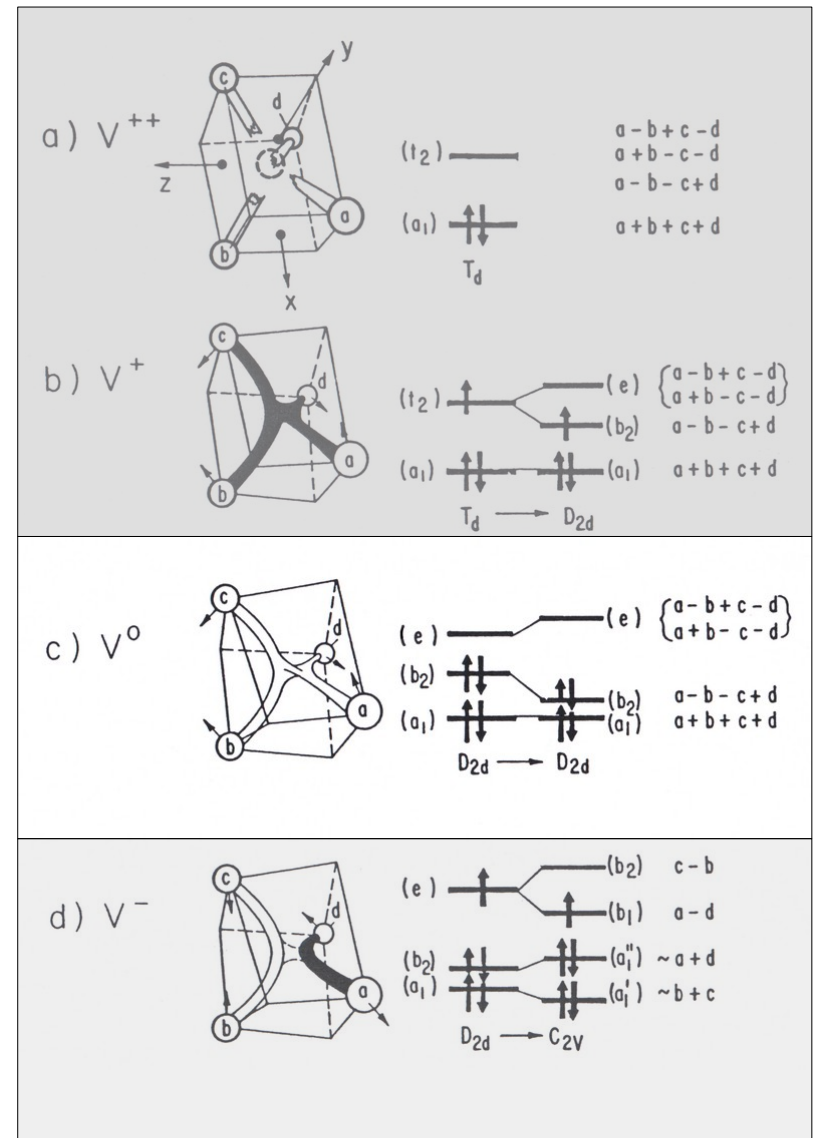
● Si ● pairing

**3.52 eV** (216-1k) **3.6 eV** (Dannefaer 1986)

In Si, DFT fit well with exp

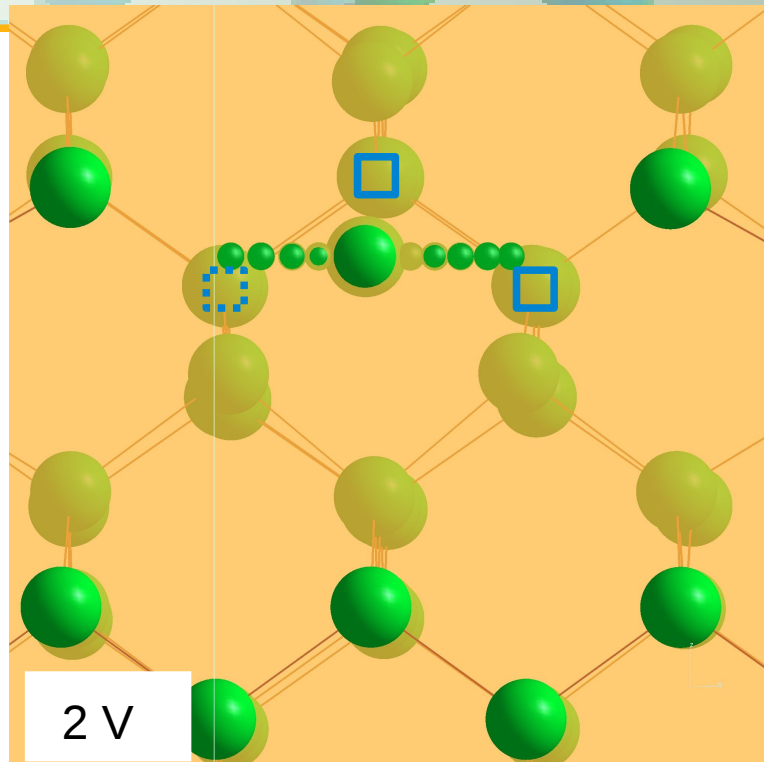
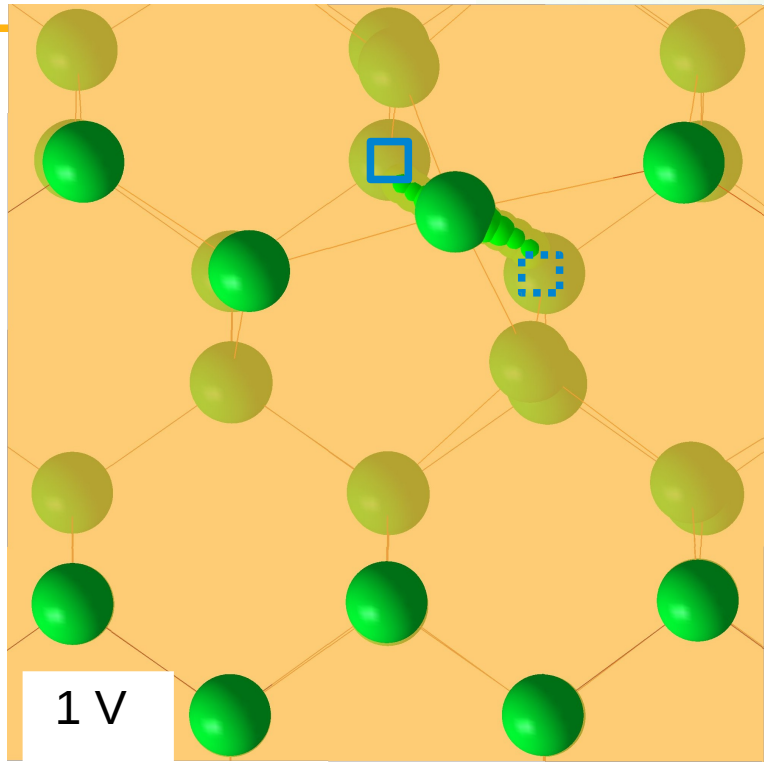
[D. Caliste PhD (2005); see also Wright (2006)]

Only neutral vacancy !

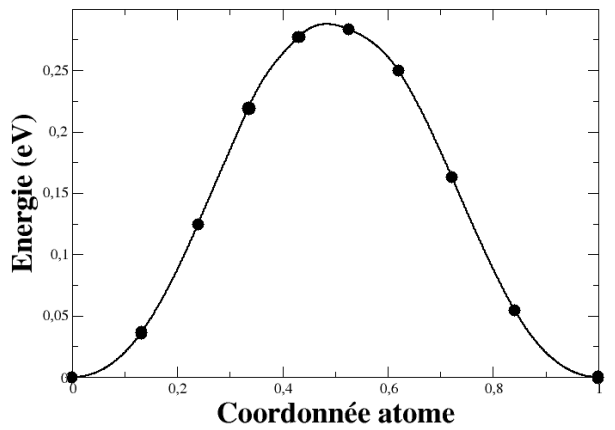


**Jahn-Teller effect** [G. Watkins 1992]

# DFT step: vacancy migration energy

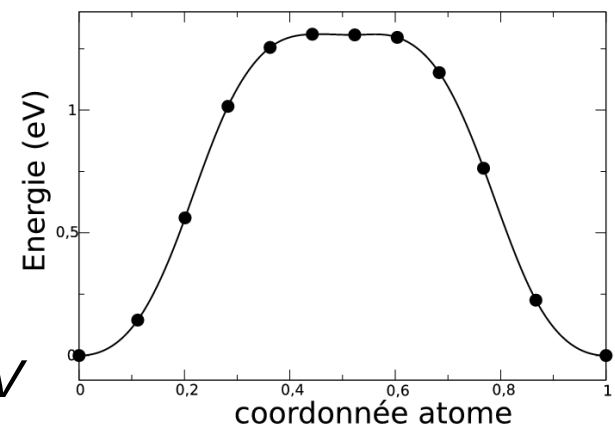


NEB+DIIS 216-1k



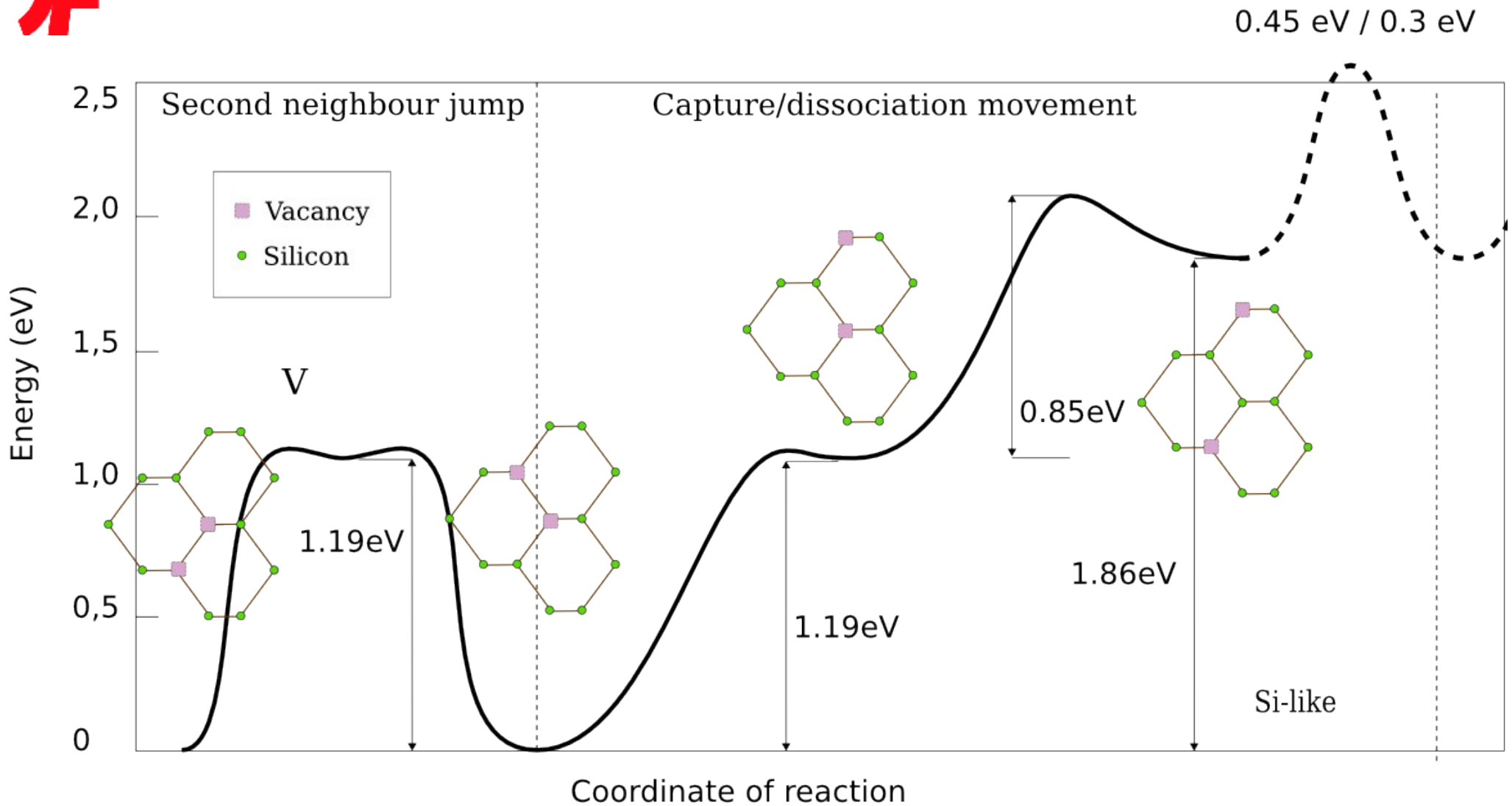
**0.30 eV**  
*Exp: 0.45 eV*

[ Watkins '79 ]



**1.19 eV**  
*Exp: 1.3 eV*

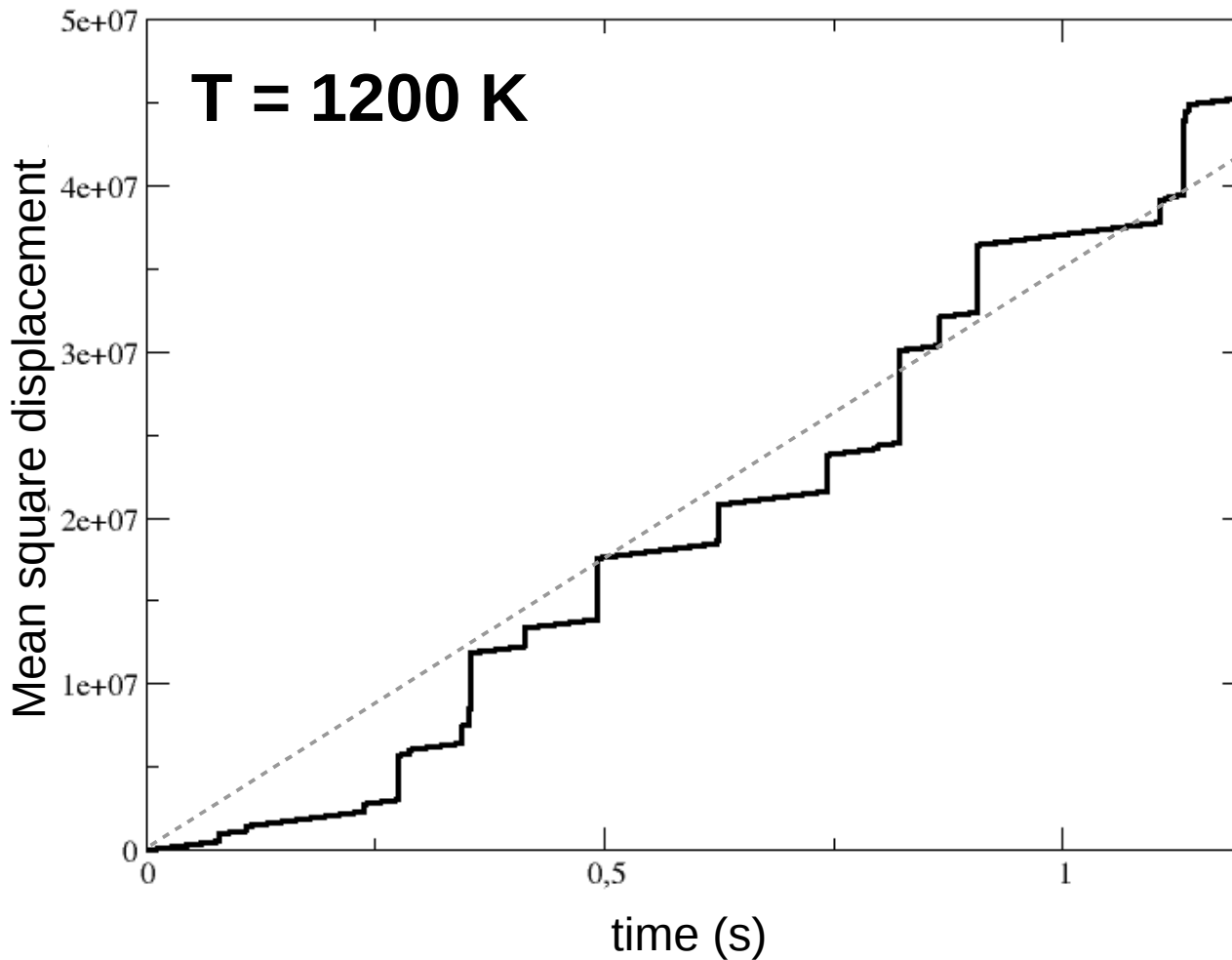
[ Watkins '65 ]



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## 2 vacancies and 0,1 à 18 M silicon atoms



Einstein formula

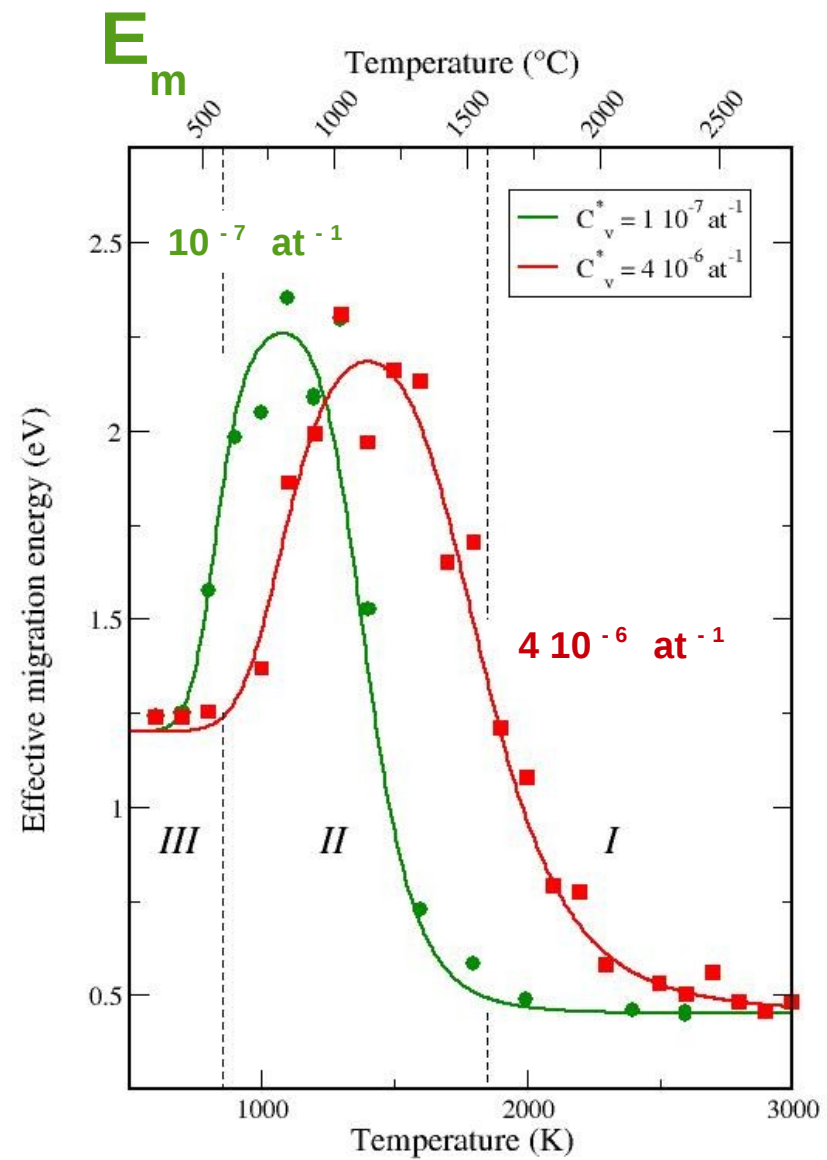
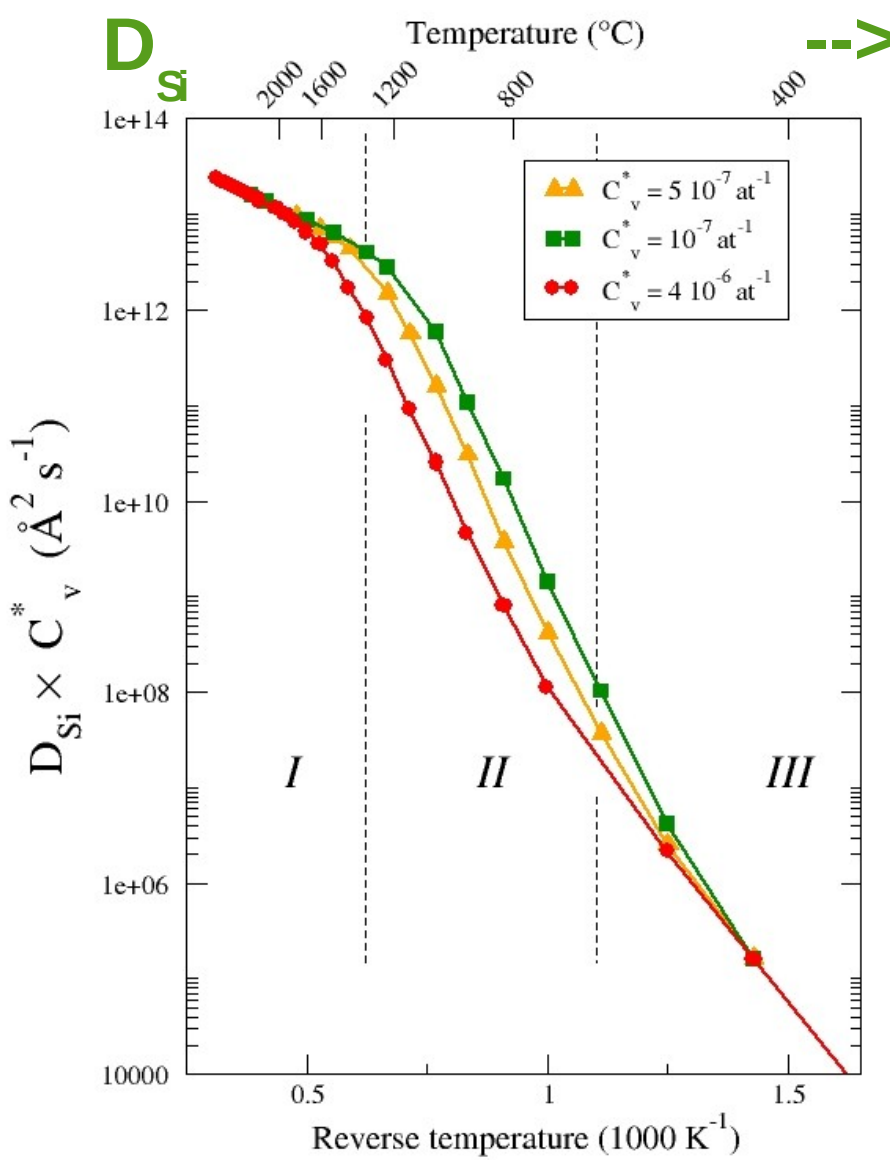
$$\langle r^2(t) \rangle = 2 dDt$$

Average on 20 trajectories

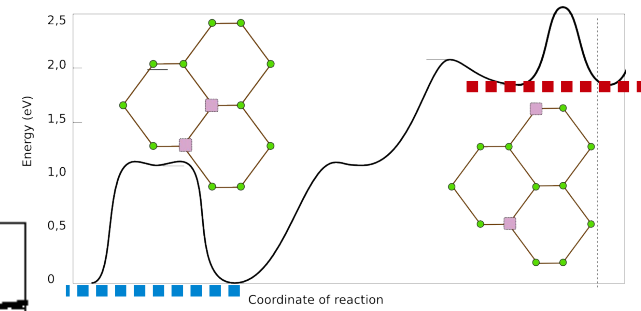
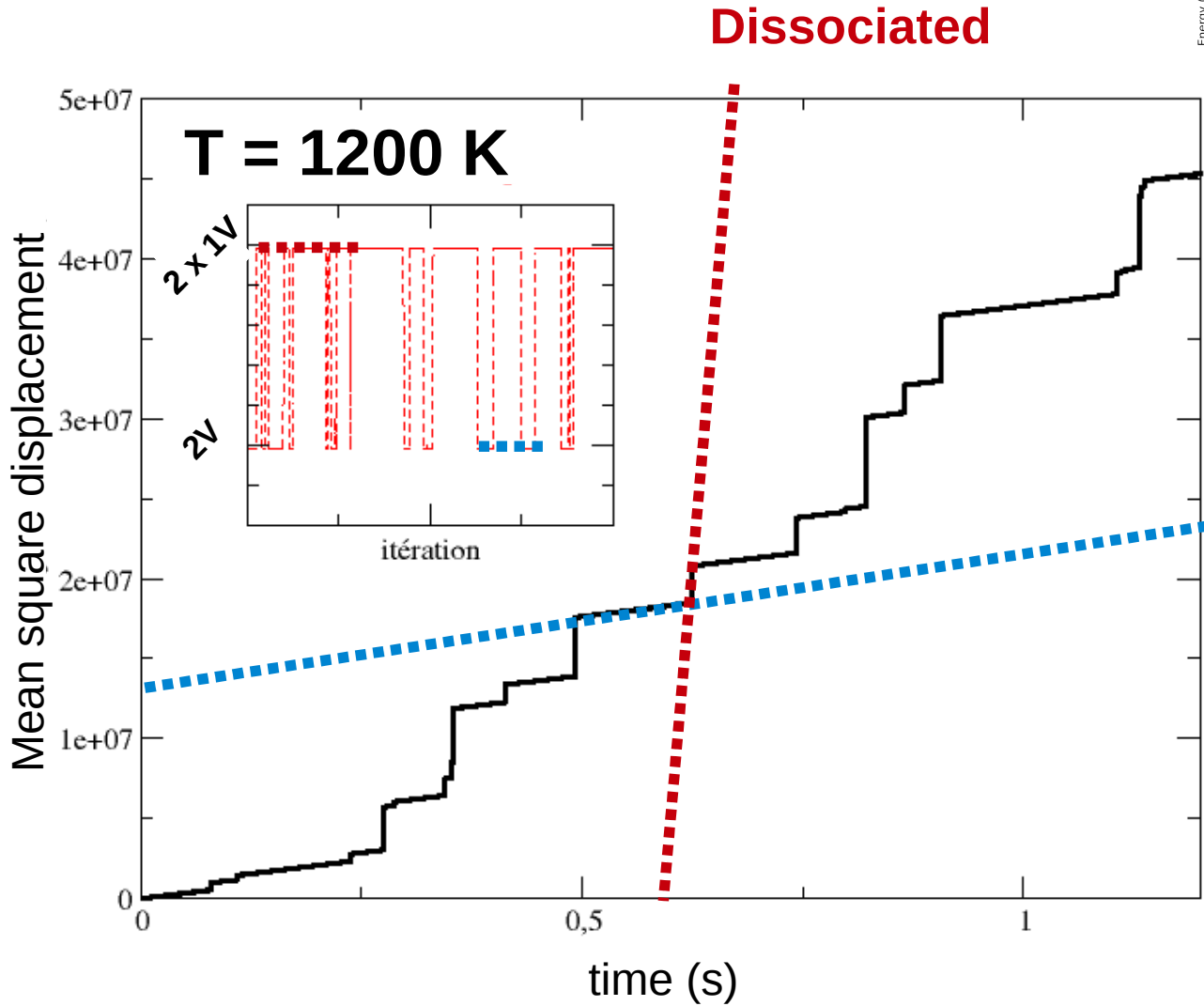
--> D as function of T and  $C_v$



# Non-Arrhenius diffusion is predicted !



## 3 diffusion regimes !



Associated

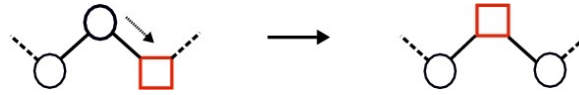
## Concurrent diffusion in 1V or 2V

$$\tilde{D}(T, C_v^*) = f_\tau(T, C_v^*) \times D_{1v}(T) + [1 - f_\tau(T, C_v^*)] \times D_{2v}(T)$$

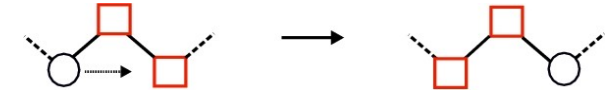
2V dissociation



1V migration (fast)



2V migration (slow)



Analytical derivative gives a **model for effective migration energy**

$$\tilde{E}^m(T, C_v^*) = f_\alpha E_{1v}^m + f_\beta (2E_{1v}^f - E_{2v}^f) + (1 - f_\alpha) E_{2v}^m$$

With  $f_\alpha$  and  $f_\beta$  being [0-1] bounded

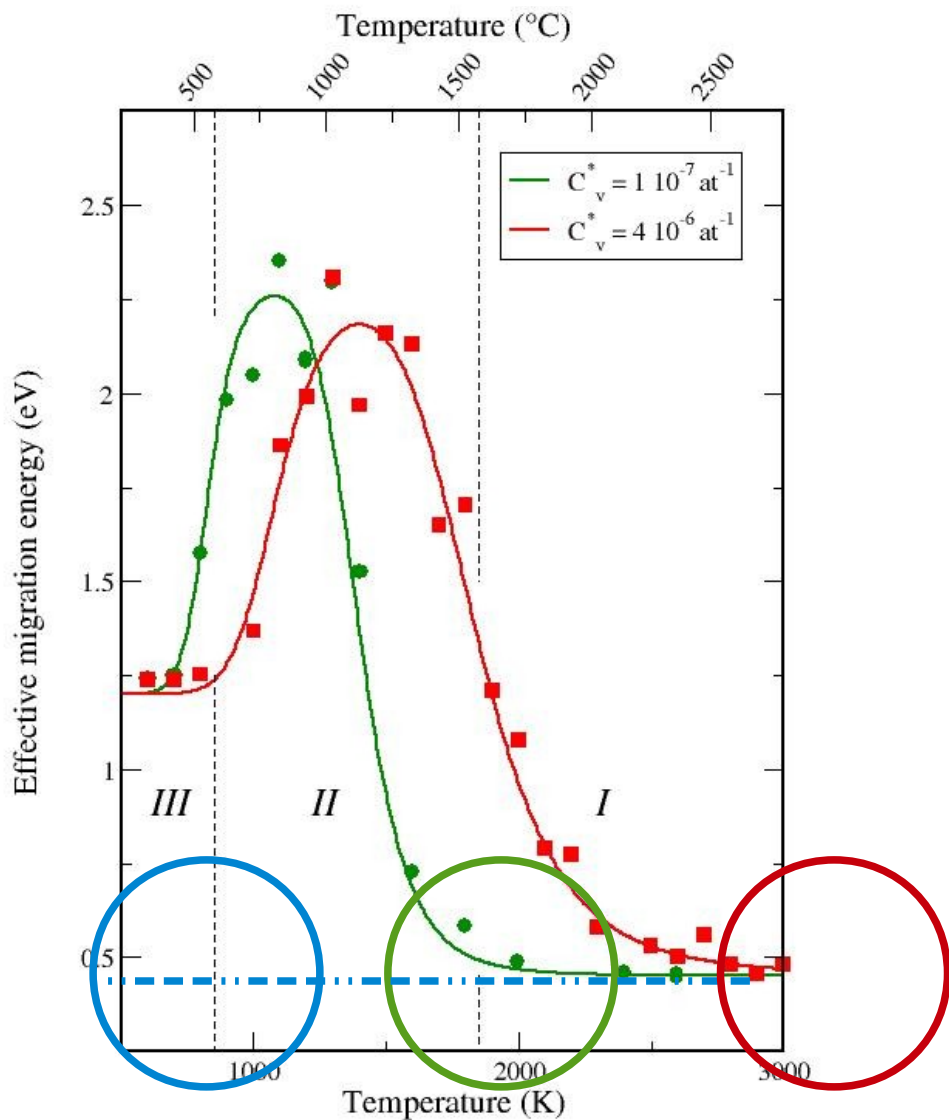
$$f_\alpha = \frac{D_{1v} f_\tau}{D_{1v} f_\tau + D_{2v} \times (1 - f_\tau)}$$

$$f_\beta = f_\alpha - f_\tau$$

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# Model vs MC simulations (high T)

$$\tilde{E}^m(T, C_v^*) = f_\alpha E_{1v}^m$$



low  $C_v$  ← medium  $C_v$  ← high  $C_v$

region I

> high T or low  $C_v$

0.45 eV

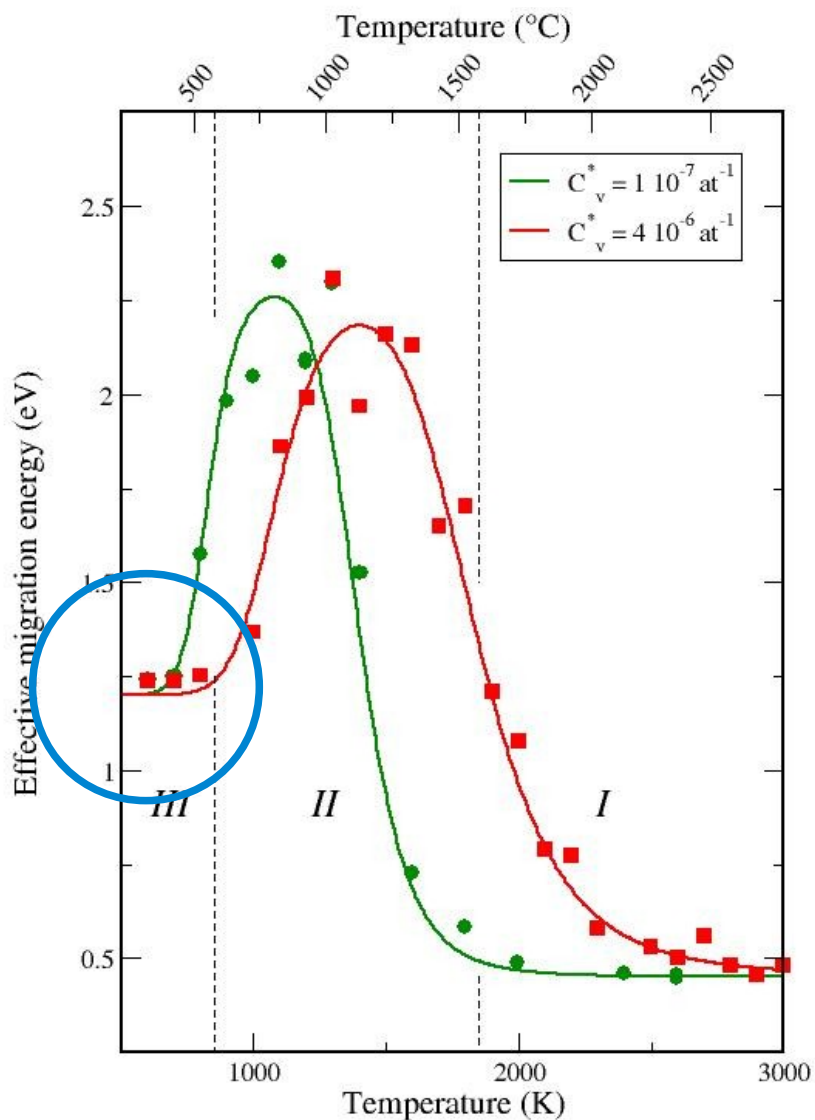
$E_{1v}^m$

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# Model vs MC simulations (low T)

$$\tilde{E}^m(T, C_v^*) =$$

$$\cdot (1 - f_\alpha) E_{2v}^m$$



region III

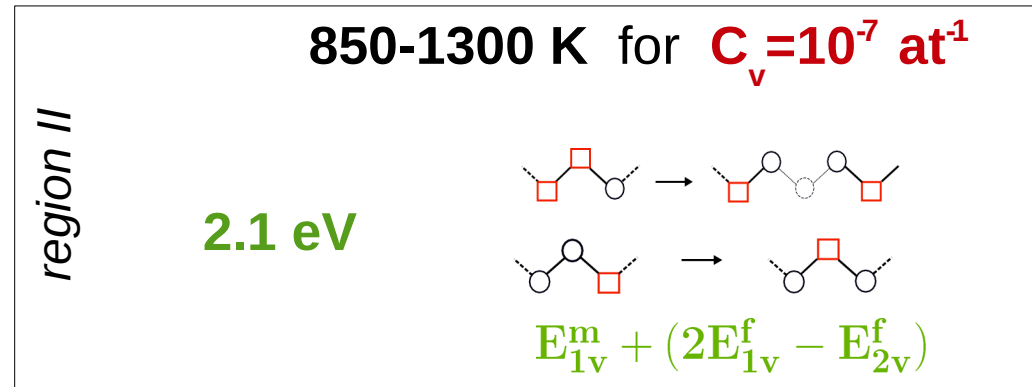
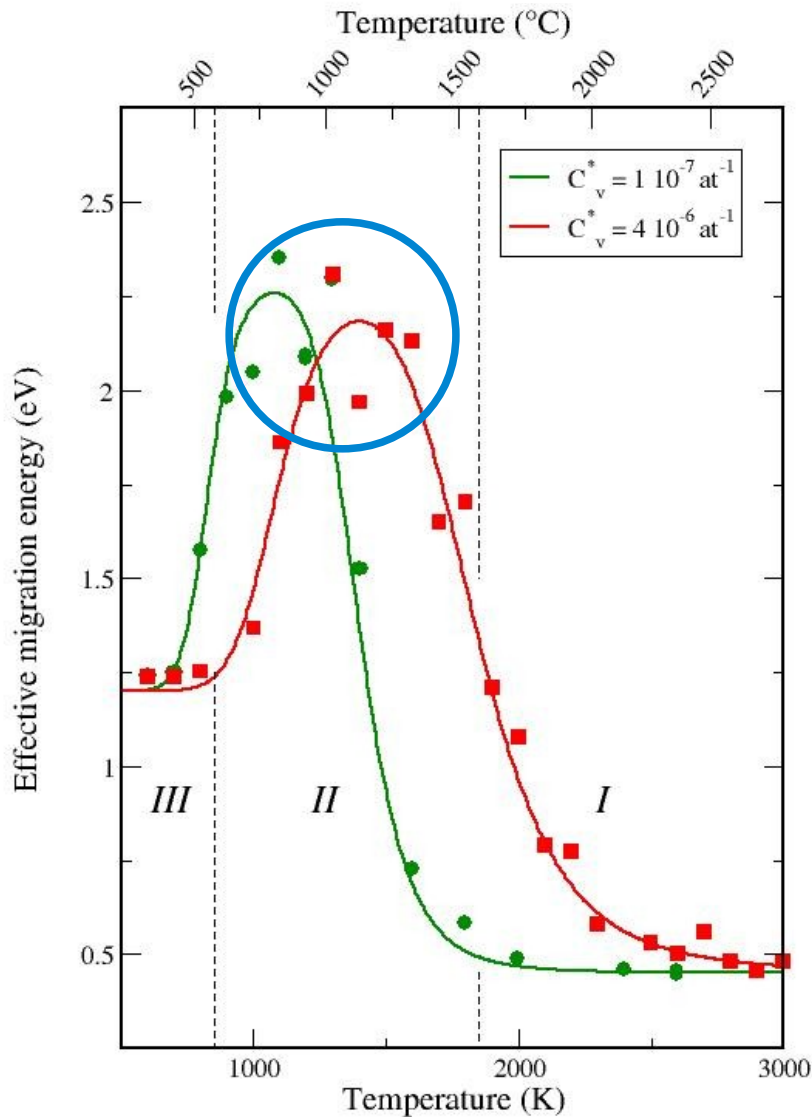
**< 850 K for  $C_v = 10^{-7} \text{ at}^{-1}$**

**1.25 eV**

$E_{2v}^m$

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$$\tilde{E}^m(T, C_v^*) = f_\alpha E_{1v}^m + f_\beta (2E_{1v}^f - E_{2v}^f)$$



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$T < 200 \text{ K}$

~ équilibre

$E_m = 0.45 \text{ eV}$

[ Watkins '79 ]

1050-1150 K

**$e^-$  irradiation**

$E_m = 1.8 \pm 0.5 \text{ eV}$

[ Bracht '03 ]

650-900 K

**Highly doped**

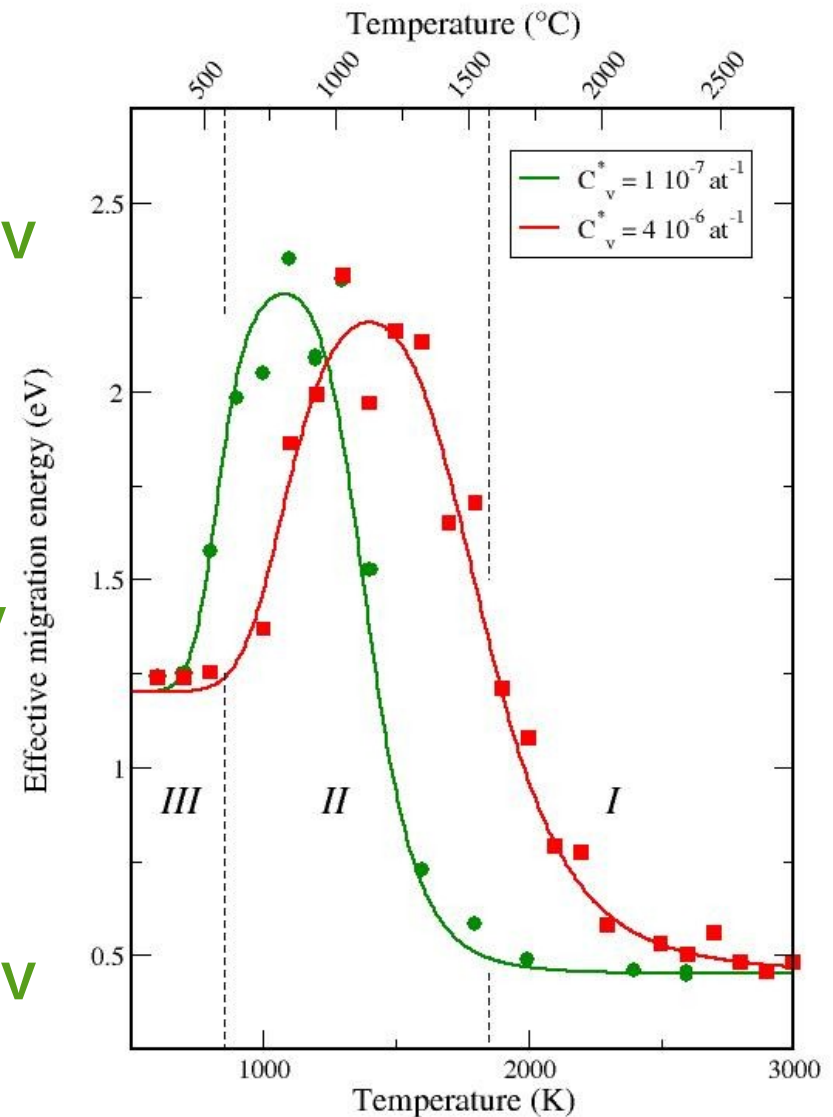
$E_m = 1.3 \text{ eV}$

[ Ranki '04 ]

$E_m = 0.45 \text{ eV}$

$E_m = 2.1 \text{ eV}$

$E_m = 1.25 \text{ eV}$



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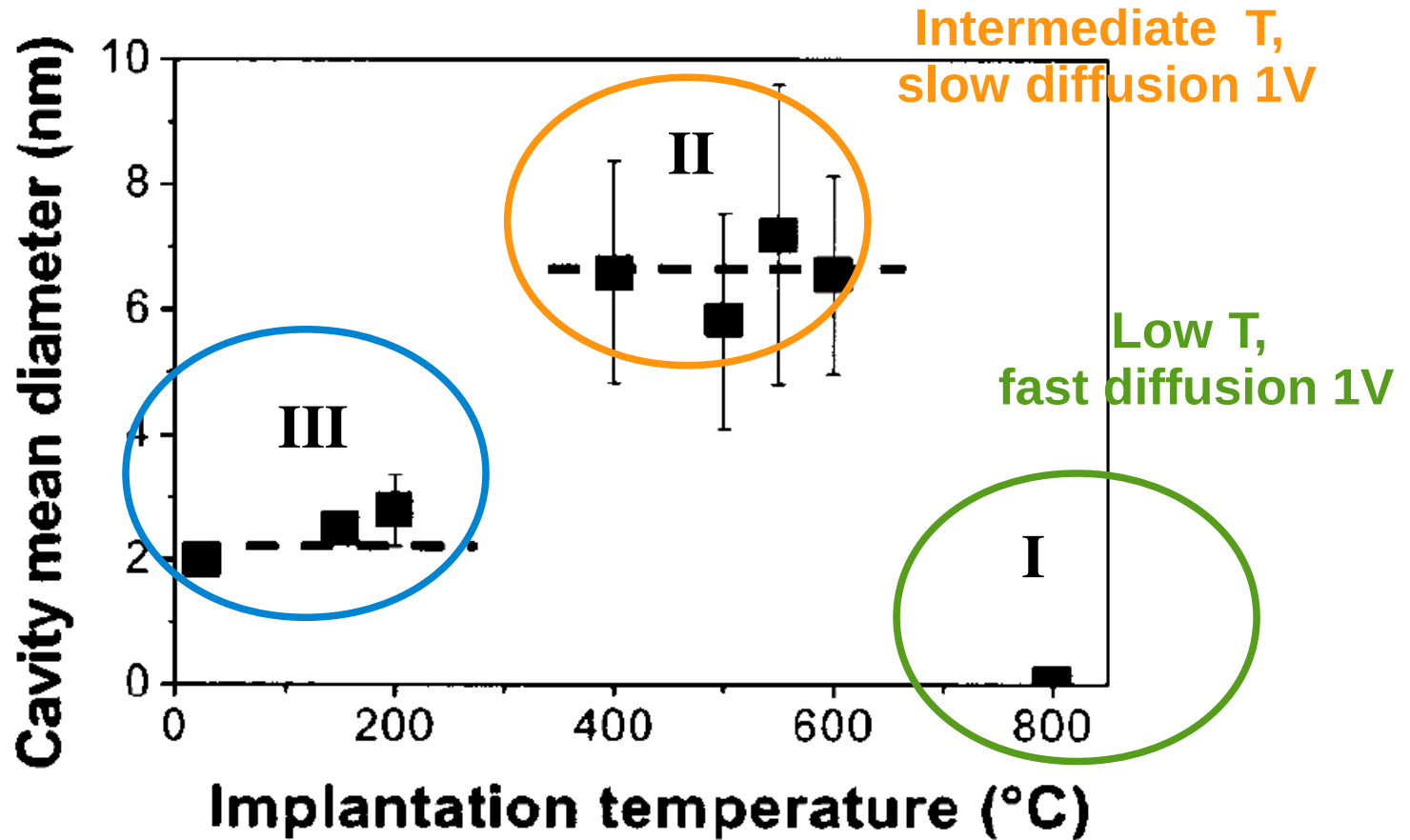


# 3 temperature regimes already observed in Si !



## Evolution of the He cavity radius as function of implantation T

[M. L. David *et al* JAP **93** 1438 (2003)]



Low T,  
slow diffusion 2V

Intermediate T,  
slow diffusion 1V

Low T,  
fast diffusion 1V

**Fast diffusion allows effusion;** slow diffusion allows cavity formation. The slower the diffusion the bigger the mean cavity radius.

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In complex diffusion mechanism **effective activation energies** might be higher than the **direct sum** of individual one !

**Multi-scale simulation is a powerful tool for diffusion studies**

**DFT step is not enough when concurrent mechanisms are involved.**

**Coupling between DFT and KLMC is a good solution**

**Effective mechanisms might explain simulation/experiment discrepancy**

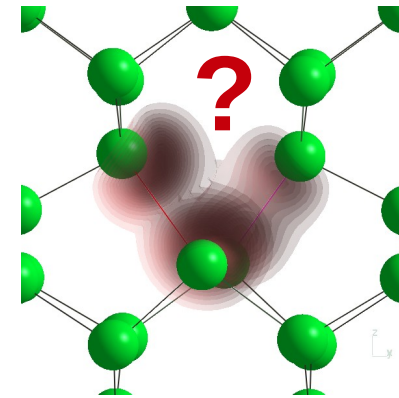
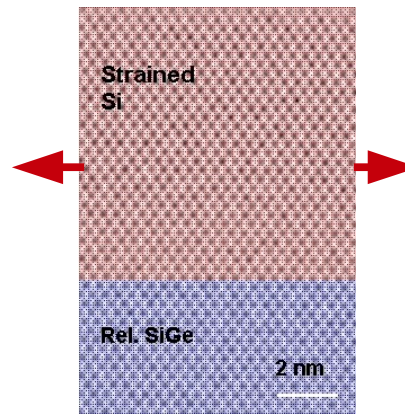
**Drawbacks:**

**On lattice simulations**

**Pre-calculated events database**



## Strain effect:



## Work in progress to go above our first analysis

[K. Z. Rushchanskii, *et al.* APL **92**, 152110 (2008)]

## Charge effect:

Work in progress to develop an accurate *ab initio* scheme



## Growth on Ge QD on Si using *ab initio* and off-lattice *on-the-fly* KMC

[N. Mousseau *et al.* (2008)]

MUSCADE project founded 2010-2012



## Study of possible mechanisms of LID in SOG silicon (cf 4.3)





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## References:

D. Caliste and P. Pochet PRL **97** 135901 (2006)

D. Caliste, P. Pochet, T. Deutsch and F. Lançon PRB **75**, 125203 (2007)

K. Z. Rushchanskii, P. Pochet and F. Lançon APL **92**, 152110 (2008)